

**97-0258**

The invention relates to machine engineering, particularly, to lubricants, used at metals cold processing under pression, namely at the punching.

Summary of the invention consists in the fact that the proposed lubricant contains interacting product of caprolactame with copper hydroxide, sulphur, kerosine and plastic grease with dispersion medium based on rape oil at further ingredients ratio, mass %:

|                                     |           |
|-------------------------------------|-----------|
| interacting product of caprolactame |           |
| with copper hydroxide               | 10...20   |
| sulphur                             | 3...5     |
| kerosine                            | 10...15   |
| plastic grease                      | the rest. |

The technical result of the invention consists in rising the antiwearing and antifretting characteristics of the lubricant for metal cold processing under pression.

Claims: 1