

**98-0058**

The invention relates to the packing field, in particular to the object labelling machines, for example, of cigarette packs.

The object labelling machine contains a conveyer 3 for displacement of objects with accumulator 19, a conveyer 4 for transmission of objects with a determined step to the label glueing device, a drive electric motor 5 with the speed control, a rejection device, an accumulator of labelled objects 48, a control unit 36 and a pneumatic system.

The novelty consists in the fact that the conveyer 3 for displacement of objects is provided with screw guides. The conveyer 4 for transmission of objects with a determined step to the label glueing device is made with scrapers. The label glueing device contains a roller 12 for label extraction of the magazine 11, a roller 10 for label transmission and a roller 9 for glueing thereof. All rollers are provided with partitions for air absorption control and are connected to the electropneumatic system.

The rejection device contains a colour detector 21 and a pneumatic injector 22, linked with the air conditioning unit 23 and the accumulator of labelled objects 48 contains a photocell for determining the number of objects in group and a mechanism 54 for removal of the latter.

The technical result consists in the simplification of the machine construction and ensurance of a higher labour security.