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The invention relates to the field of mechanical engineering, in particular to the connection of parts.
Process for bush fixation into the upper head of the connecting rod consists in making in the upper head of the connecting rod (1), on both sides, of chamfers at an angle of 35° and placing the bush in the hole of the head of the connecting rod (1) by pressing or sliding. Then on both sides of the bush are installed punches (5, 6) with guides (7, 8), whose diameter is equal to the inner diameter of the bush (11), and cones (9, 10) at an angle of 35°, after which the bush is pressed up to the creation of edges (12, 13).

Claims: 1

Fig.: 3

