

The invention relates to the mechanical engineering, particularly to the threaded connections blocking elements. The process for manufacturing a threaded connection consists in manufacturing without threaded hole for the pin (6) a nut (1) and a counter nut (2) with the possibility of screwing the counter nut (2) into the nut (1), screwing and fixing thereof into the machine tool header. Afterwards, it is made therein a threaded hole for the pin (6). On the nut (1) and the counter nut (2) it is made a common groove (7) for indicating the coincidence of the threads (4 and 5) of these elements during assemblage thereof with the pin (6).

Claims: 1

Fig.: 2

